



Issue Date 27-Dec-2020

Revision Date: 27-Dec-2020

Version 1

## 1. IDENTIFICATION

**Product Identifier**

**Product Name**

Endura EN1000 Series 100% RTC Silicone Sealant - all Colors

**Other means of identification**

**SDS #**

26500746

**Product Code**

08160I, 08260I Series

**Recommended use of the chemical and restrictions on use**

**Recommended Use**

Silicone Sealant.

**Details of the supplier of the safety data sheet**

**Supplier Address**

Aramco Inc.  
1480 Grandview Ave.  
Paulsboro, NJ 08066  
USA  
www.aramco.com

**Emergency Telephone Number**

**Company Phone Number**

800-767-6933

**Emergency Telephone (24 hr)**

United States: 1-800-535-5053 (INFOTRAC – 24 hours, 7 days a week)  
International: 1-352-323-3500 (INFOTRAC – 24 hours, 7 days a week)  
Poison Control 1-800-222-1222 (24 hour)

## 2. HAZARDS IDENTIFICATION

**Classification**

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2

**Signal Word**

Warning

**Hazard Statements**

Causes skin irritation  
Causes serious eye irritation



**Appearance** Clear/opaque or colored paste

**Physical State** Paste

**Odor** Acetic Acid Odor (Vinegar odor)

**Precautionary Statements - Prevention**

Wash face, hands and any exposed skin thoroughly after handling  
Wear protective gloves/protective clothing/eye protection/face protection

**Precautionary Statements - Response**

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
Get medical attention  
IF ON SKIN: Wash with plenty of soap and water  
If skin irritation occurs: Get medical advice/attention  
Take off contaminated clothing and wash it before reuse

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No	Weight-%
Hydroxy-terminated Dimethyl siloxane	70131-67-8	>50
Non-hazardous ingredients *	Proprietary	>10
Amorphous silica (glass)	7631-86-9	<13
Polydimethylsiloxane	63148-62-9	<10
Methyltriacetoxysilane	4253-34-3	<6
Titanium Dioxide	13463-67-7	<5
Ethyltriacetoxysilane	17689-77-9	<6

\* Unlisted ingredients are not considered hazardous under the OSHA GHS Hazard Communication Standard (29 CFR 1910.1200). (Methyltriacetoxysilane) Observe limits for acetic acid formed during curing on exposure to water or humid air. (Silica, amorphous; Titanium Dioxide) Inhalation of particulates unlikely due to product's physical state.

### 4. FIRST-AID MEASURES

**First Aid Measures**

<b>General Advice</b>	Provide this SDS to medical personnel for treatment.
<b>Eye Contact</b>	Immediately flush the contaminated eye(s) with lukewarm, gently flowing water for 5 minutes while holding the eyelid(s) open. Obtain medical attention.
<b>Skin Contact</b>	No health effects expected. If irritation does occur, flush with lukewarm, gently flowing water for 5 minutes. If irritation persists, obtain medical advice.
<b>Inhalation</b>	If symptoms are experienced remove source of contamination or move victim to fresh air. If irritation persists, obtain medical advice.
<b>Ingestion</b>	Rinse mouth thoroughly with water. If irritation or discomfort occurs, obtain medical advice.

**Most important symptoms and effects**

<b>Symptoms</b>	Causes skin irritation. May cause nose, throat & respiratory tract irritation. Direct contact with eyes may cause temporary irritation.
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**Indication of any immediate medical attention and special treatment needed**

**Notes to Physician** Treat according to person's condition & specifics of exposure.

## 5. FIRE-FIGHTING MEASURES

**Suitable Extinguishing Media**

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

**Small Fire** Use carbon dioxide (CO<sub>2</sub>), dry chemical or water spray.

**Large Fire** Use dry chemical, foam or water spray.

**Unsuitable Extinguishing Media** Not determined.

**Specific Hazards Arising from the Chemical**

Not determined.

**Hazardous Combustion Products** Carbon oxides & traces of incompletely burned carbon compounds. Silicon dioxide. Formaldehyde.

**Protective equipment and precautions for firefighters**

Self-contained breathing apparatus & protective clothing should be worn in fighting large fires involving chemicals. Determine the need to evacuate or isolate the area according to your local emergency plan. Use water spray to keep fire exposed containers cool.

## 6. ACCIDENTAL RELEASE MEASURES

**Personal precautions, protective equipment and emergency procedures**

**Personal Precautions** Observe all personal protection equipment recommendations described in Sections 5 & 8.

**Environmental Precautions** See Section 12 for additional Ecological Information.

**Methods and material for containment and cleaning up**

**Methods for Containment** Prevent further leakage or spillage if safe to do so. Use absorbent material to contain spill.

**Methods for Clean-Up** Wipe up or scrape up & contain for salvage or disposal. Clean area as appropriate since spilled materials, even in small quantities, may present a slip hazard. Final cleaning may require use of steam, solvents or detergents. Dispose of saturated absorbent or cleaning materials appropriately, since spontaneous heating may occur. Local, state & federal laws & regulations may apply to releases & disposal of this material as well as those materials & items employed in the cleanup of releases. You will need to determine which federal, state & local laws & regulations are applicable. Sections 13 & 15 of this SDS provide information regarding certain federal & state requirements.

## 7. HANDLING AND STORAGE

**Precautions for safe handling**

**Advice on Safe Handling** Handle in accordance with good industrial hygiene and safety practice. Wash face, hands, and any exposed skin thoroughly after handling. Use personal protection recommended in Section 8. Use only in well-ventilated areas. Avoid contact with skin and eyes. Product evolves acetic acid (HOAc) when exposed to water or humid air.

**Conditions for safe storage, including any incompatibilities**

<b>Storage Conditions</b>	Keep container closed & store away from water or moisture.
<b>Incompatible Materials</b>	Oxidizing material can cause a reaction. Water, moisture or humid air can cause hazardous vapors to form as described in Section 8.

**8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

**Exposure Guidelines** Exposure guidelines / protective equipment are for routine handling and accidental spills

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Amorphous silica (glass) 7631-86-9	-	(vacated) TWA: 6 mg/m <sup>3</sup> <1% Crystalline silica TWA: 20 mppcf : (80)/(% SiO <sub>2</sub> ) mg/m <sup>3</sup> TWA	IDLH: 3000 mg/m <sup>3</sup> TWA: 6 mg/m <sup>3</sup>
Titanium Dioxide 13463-67-7	TWA: 10 mg/m <sup>3</sup>	TWA: 15 mg/m <sup>3</sup> total dust (vacated) TWA: 10 mg/m <sup>3</sup> total dust	IDLH: 5000 mg/m <sup>3</sup>

**Other Information** Acetic acid is formed upon contact w/ water or humid air. Provide adequate ventilation to control exposures within guidelines of OSHA PEL: TWA 10 ppm & ACGIH TLV: TWA 10 ppm, STEL 15 ppm.

**Appropriate engineering controls**

**Engineering Controls** Ventilation must be adequate to maintain the ambient workplace atmosphere below the exposure limit(s) outlined in the SDS. Good general ventilation should be sufficient.

**Individual protection measures, such as personal protective equipment**

**Eye/Face Protection** Safety glasses as a minimum for protection.

**Skin and Body Protection** Wear suitable protective clothing.

**Respiratory Protection** No special equipment needed.

**General Hygiene Considerations** Note: These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions. Handle in accordance with good industrial hygiene and safety practice. Wash @ mealtime & end of shift. Contaminated clothing & shoes should be removed as soon as practical & thoroughly cleaned before reuse.

**9. PHYSICAL AND CHEMICAL PROPERTIES****Information on basic physical and chemical properties**

<b>Physical State</b>	Paste	<b>Odor</b>	Acetic Acid Odor (Vinegar odor)
<b>Appearance</b>	Clear/opaque or colored paste	<b>Odor Threshold</b>	Not determined
<b>Color</b>	Various	<b>Remarks • Method</b>	
<b>Property</b>	<b>Values</b>		
<b>pH</b>	Not determined		
<b>Melting Point/Freezing Point</b>	Not determined		
<b>Boiling Point/Boiling Range</b>	Not determined		
<b>Flash Point</b>	Not applicable		
<b>Evaporation Rate</b>	Not determined		

<b>Flammability (Solid, Gas)</b>	Not determined	
<b>Upper Flammability Limits</b>	Not determined	
<b>Lower Flammability Limit</b>	Not determined	
<b>Vapor Pressure</b>	Not determined	
<b>Vapor Density</b>	Not determined	
<b>Specific Gravity</b>	~1.04	@ 25 °C (77 °F)
<b>Water Solubility</b>	Not determined	
<b>Solubility in other solvents</b>	Not determined	
<b>Partition Coefficient</b>	Not determined	
<b>Autoignition Temperature</b>	Not determined	
<b>Decomposition Temperature</b>	Not determined	
<b>Kinematic Viscosity</b>	Not determined	
<b>Dynamic Viscosity</b>	Not determined	
<b>Explosive Properties</b>	Not determined	
<b>Oxidizing Properties</b>	Not determined	
<b>Additional Information</b>	Note: The above information is not intended for use in preparing product specifications	
<b>VOC Content (%)</b>	< 3%/wt (< 40 g/L)	

## 10. STABILITY AND REACTIVITY

### Reactivity

Not reactive under normal conditions.

### Chemical Stability

Stable under recommended storage conditions.

### Possibility of Hazardous Reactions

None under normal processing.

#### **Hazardous Polymerization**

Hazardous polymerization does not occur.

### Conditions to Avoid

Incompatible Materials.

### Incompatible Materials

Oxidizing material can cause a reaction. Water, moisture or humid air can cause hazardous vapors to form as described in Section 8.

### Hazardous Decomposition Products

Thermal breakdown of this product during fire or very high heat conditions may evolve the following decomposition products: Carbon oxides & traces of incompletely burned carbon compounds. Silicon dioxide. Formaldehyde, Nitrogen oxides & metal oxides.

## 11. TOXICOLOGICAL INFORMATION

### Information on likely routes of exposure

#### **Product Information**

#### **Eye Contact**

Causes serious eye irritation.

#### **Skin Contact**

Causes skin irritation. Can be absorbed through the skin.

#### **Inhalation**

May cause irritation of respiratory tract.

#### **Ingestion**

Can be harmful if swallowed.

### Component Information

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Amorphous silica (glass) 7631-86-9	> 5000 mg/kg ( Rat )	> 2000 mg/kg ( Rabbit )	> 2.2 mg/L ( Rat ) 1 h
Polydimethylsiloxane 63148-62-9	> 17 g/kg ( Rat )	> 2 g/kg ( Rabbit )	-
Methyltriacetoxysilane 4253-34-3	= 2060 mg/kg ( Rat )	-	-
Titanium Dioxide 13463-67-7	> 10000 mg/kg ( Rat )	-	-

### Information on physical, chemical and toxicological effects

#### Symptoms

Please see section 4 of this SDS for symptoms.

### Delayed and immediate effects as well as chronic effects from short and long-term exposure

#### Carcinogenicity

The table below indicates whether each agency has listed any ingredient as a carcinogen. Titanium dioxide is a possible carcinogen when it appears as a respirable dust.

Chemical Name	ACGIH	IARC	NTP	OSHA
Amorphous silica (glass) 7631-86-9		Group 3		
Titanium Dioxide 13463-67-7		Group 2B		X

*IARC (International Agency for Research on Cancer)*

*Group 2B - Possibly Carcinogenic to Humans*

*Group 3 IARC components are "not classifiable as human carcinogens"*

*OSHA (Occupational Safety and Health Administration of the US Department of Labor)*

*X - Present*

### Numerical measures of toxicity

Not determined

## 12. ECOLOGICAL INFORMATION

### Ecotoxicity

An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

### Component Information

Chemical Name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Amorphous silica (glass) 7631-86-9	440: 72 h Pseudokirchneriella subcapitata mg/L EC50	5000: 96 h Brachydanio rerio mg/L LC50 static		7600: 48 h Ceriodaphnia dubia mg/L EC50

### Persistence/Degradability

Complete information is not yet available

### Bioaccumulation

Complete information is not yet available

### Mobility

Complete information is not yet available

### Other Adverse Effects

Not determined

### 13. DISPOSAL CONSIDERATIONS

#### Waste Treatment Methods

<b>Disposal of Wastes</b>	Disposal should be in accordance with applicable regional, national and local laws and regulations.
<b>Contaminated Packaging</b>	Disposal should be in accordance with applicable regional, national and local laws and regulations.

### 14. TRANSPORT INFORMATION

<b><u>Note</u></b>	Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.
<b><u>DOT</u></b>	Not regulated
<b><u>IATA</u></b>	Not regulated
<b><u>IMDG</u></b>	Not regulated

### 15. REGULATORY INFORMATION

#### International Inventories

Not determined

#### **Legend:**

*TSCA - United States Toxic Substances Control Act Section 8(b) Inventory*  
*DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List*  
*EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances*  
*ENCS - Japan Existing and New Chemical Substances*  
*IECSC - China Inventory of Existing Chemical Substances*  
*KECL - Korean Existing and Evaluated Chemical Substances*  
*PICCS - Philippines Inventory of Chemicals and Chemical Substances*

#### US Federal Regulations

#### SARA 311/312 Hazard Categories

<b>Acute Health Hazard</b>	No
<b>Chronic Health Hazard</b>	No
<b>Fire Hazard</b>	No
<b>Sudden Release of Pressure Hazard</b>	No
<b>Reactive Hazard</b>	No

#### **SARA 313**

Not determined

#### US State Regulations

**California Proposition 65**

This product contains the following Proposition 65 chemicals.

Chemical Name	California Proposition 65
Titanium Dioxide - 13463-67-7	Carcinogen

**U.S. State Right-to-Know Regulations**

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Amorphous silica (glass) 7631-86-9	X	X	X
Titanium Dioxide 13463-67-7	X	X	X

**16. OTHER INFORMATION**

<b>NFPA</b>	<b>Health Hazards</b>	<b>Flammability</b>	<b>Instability</b>	<b>Special Hazards</b>
	1	1	0	Not determined
<b>HMIS</b>	<b>Health Hazards</b>	<b>Flammability</b>	<b>Physical Hazards</b>	<b>Personal Protection</b>
	1	0	0	B- Safety Glasses, Gloves

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Revision Note New product

**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet**